# BUCKLEYS PHD 1-20 PINHOLE / HOLIDAY DETECTOR





## **FEATURES**

- Clear 3½ digit LCD display of test voltage
- Audible and visual alarm fault indicators
- Calibration Certificate to National Standards supplied
- Power limited output for operator safety
- Safety Switch incorporated in handle
- Built-in Charger Unit
- Lightweight and portable
- Variable sensitivity for testing on concrete substrates or moist surfaces
- Full range of electrodes available
- One year "back-to-base" warranty
- CE approved

### AFTER SALES SERVICE / TECHNICAL SUPPORT

Buckleys Pinhole / Holiday Detectors enable inspectors to check quickly and effectively for porosity, pinholes and other faults in a wide range of non-conductive coatings and linings.

The PHD 1-20 is suitable for checking coating thicknesses of between 20 microns to 6.5mm and is extensively used in the petro-chemical, aerospace, pipeline construction and plastic fabrication industries.

Special kits are available for testing pipeline coatings (see data sheet D23) and roofing or bridge deck membranes (see data sheet D24).

#### COMPLETE KIT (ref: D2A) comprises:

PHD 1-20 unit with built-in charger and battery, shoulder bag, test probe handle with 2m high voltage lead, mains charger lead, earth lead (5m), steel drum brush, 150mm straight silicone rubber electrode, pointed probe, 2 x 460mm extension rods, earthing magnet, electrode shoe, trimming tool and test voltage calculator. All contained in a robust carrying case. A calibration certificate is included in the comprehensive instruction manual.

#### **TECHNICAL SPECIFICATION**

- Adjustable Output voltage range: 1-20kV DC
- Variable sensitivity: 0-500uA
  - Suitable for coating thicknesses 20 microns to 6.5mm
  - Maximum continuous current: <1mA
  - Operating time: 10 hours average
  - Meter accuracy: +/- 1%
  - Mains voltage for charging: 90 to 240V AC 50/60 Hz
  - Weight (unit only): 6.5Kg
  - Dimensions (unit only): 21cm wide x 12.5cm high x 26.5cm deep
  - Packed Weight (Complete kit): 11Kg
  - Dimensions (packed): 62cm x 32cm x 25cm

Note: Due to ongoing technical developments, all stated information is typical and is subject to change without notice or obligation

All Buckleys products are manufactured under the controls established by a quality management system that meets the requirements of BS EN ISO 9001:2008 and are supplied with a one year "back-to-base" warranty. The equipment is proven to be robust and reliable and will give years of service if maintained in accordance with our instructions.

Annual re-calibration is recommended for the PHD Pinhole/Holiday Detectors. Buckleys provide full repair and calibration facilities offering a fast turn-around service for customer's equipment.

Advice on specific applications for all Buckleys products is available from our technical department. Contact us by telephoning, sending a fax or by e-mail using the contact details below.

Buckleys (UVRAL) Ltd., Buckleys House, Unit G, Concept Court, Shearway Business Park, Shearway Road, Folkestone, Kent. CT19 4RG. UK Tel: +44 (0)1303 278888 Fax: +44 (0)1303 274331 e-mail: sales@buckleys.co.uk web site: www.buckleys.co.uk 0812